



***MAX*** ***Drilling Power***

***K180S***

*Assembly of*

***Tool for***

***Installing PE/PVC pipes***

*or*

***End Nut***

1. Unscrew the **End Nut**



2. Remove the **End Nut**



3. Remove the **Controller**



4. Remove the **Vibration Damper**



5. Put the **End Nut/Tool for Inserting PE/PVC pipes** onto the Controller



6. Push the **End Nut/Tool for Inserting PE/PVC** pipes up to the moment, when the edge of **Exhaust Valve** will be located behind the external edge of internal ring inside **End Nut/Tool for Inserting PE/PVC** pipes.



7. Slightly back the **End Nut/Tool for Inserting PE/PVC** pipe and put **Vibration Damper**



8. Insert complete **Controller** into the **Cylinder**. Use LOCTITE 55 (or other) to seal thread. See page ... in Manuall.



9. Tighten **End Nut/Tool for Inserting PE/PVC** to the **Cylinder**

